

8 7 6 5 4 3 2 1

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5394-041	BRACKET ASSEMBLY
1	1	D5394-1	BUSHING
2	1	D5394-3	BRACKET

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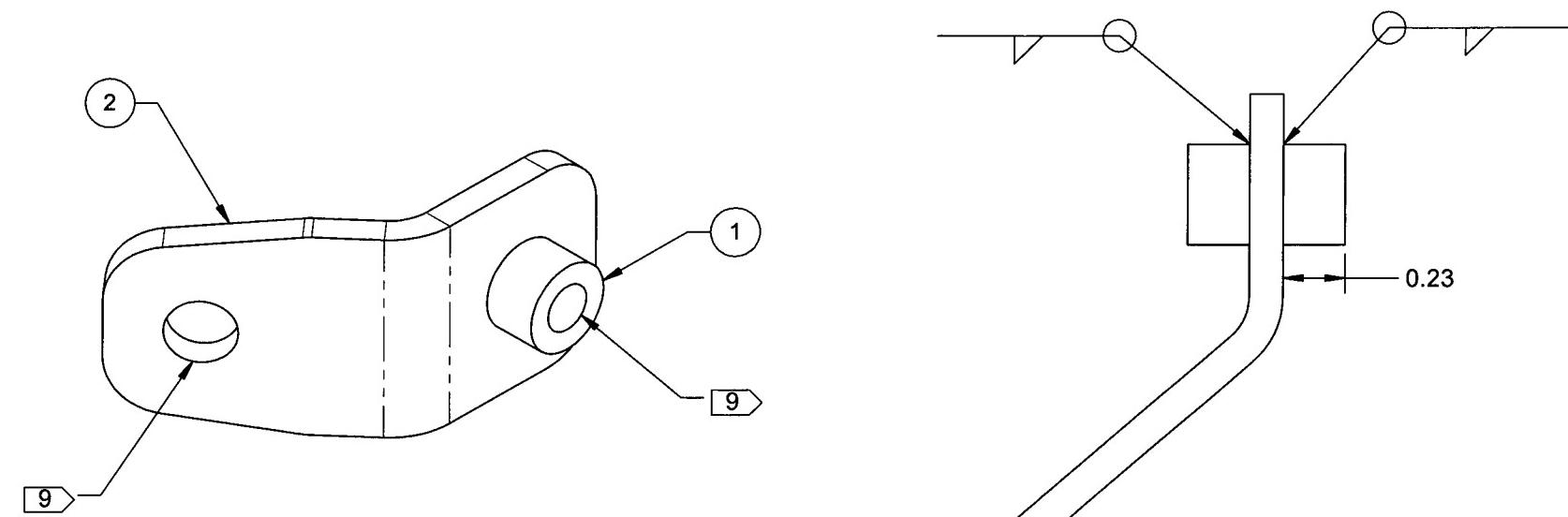
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D5394-041 BRACKET ASSEMBLY

NOTES:
 1) MATERIAL: N/A
 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 7) WEIGHT: 0.07 lbs
 8) WELD PER DART QSI 004
 9) MASK HOLES PRIOR TO POWDER COAT

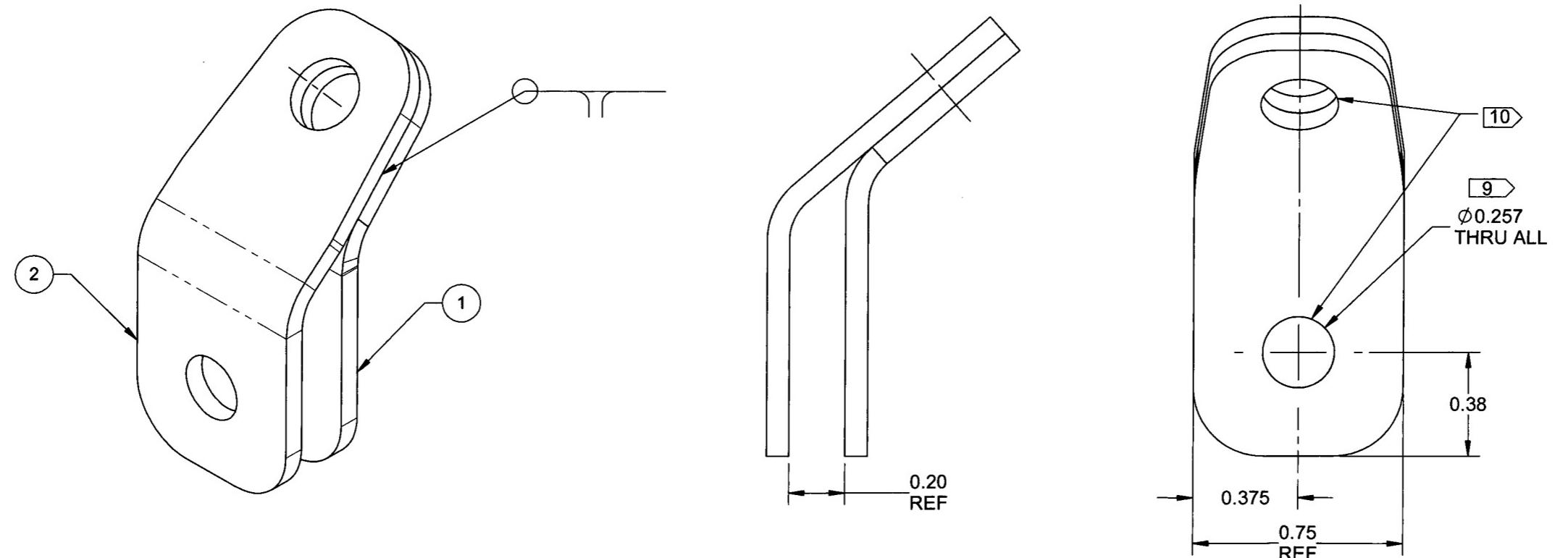
RELEASED
2016-02-08
ECN 16-520

APPROVED

A	NEW ISSUE	RF	16.01.27	
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD		
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA		
CHECKED	VS	DRAWING NO.	REV. A	
MFG. APPR.	DD	D5394	SHEET 1 OF 6	
APPROVED	HS	TITLE	SCALE	
DE APPR.	DS	BRACKET	NTS	
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8	7	6	5	4	3	2	1

ITEM	QTY -043	P/N	DESCRIPTION
X	D5394-043	BRACKET ASSEMBLY	
1	1	D5394-5	BRACKET
2	1	D5394-7	BRACKET



D5394-043 BRACKET ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs
- 8) WELD PER DART QSI 004
- 9) DRILL AFTER WELDING
- 10) MASK HOLES PRIOR TO POWDER COAT

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2016-02-08

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		TITLE
		SCALE
		NTS
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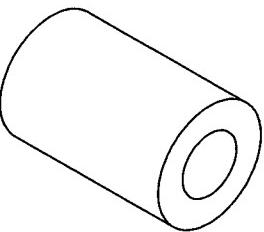
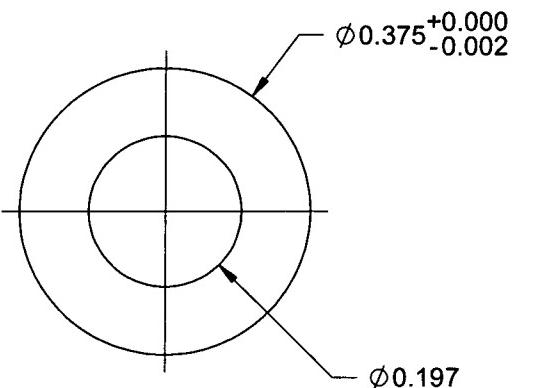
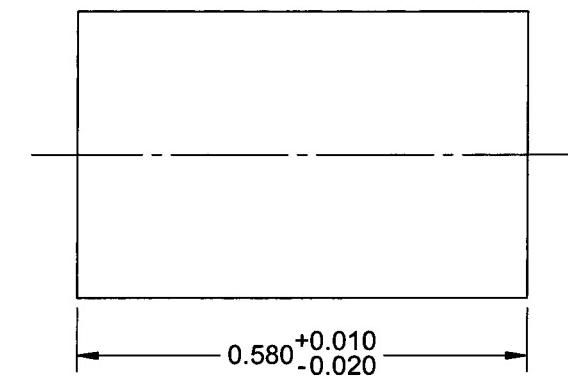
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NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROUND BAR
PER ASTM 276
REF. DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs



D5394-1 BUSHING

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2016-02-08

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MFG. APPR.	DD
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DE APPR.	DS
DATE	16.01.27

DART AEROSPACE LTD	REV. A
HAWKESBURY, ONTARIO, CANADA	SHEET 3 OF 6
DRAWING NO.	D5394
TITLE	BRACKET
SCALE	NTS

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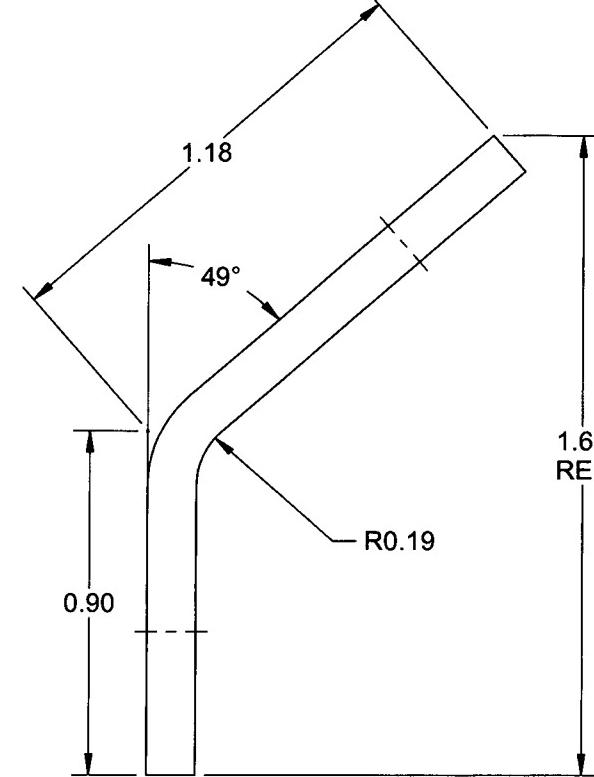
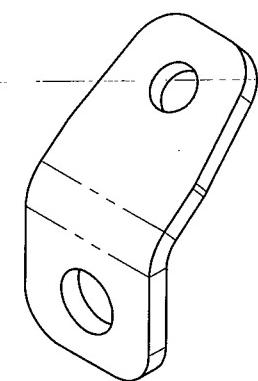
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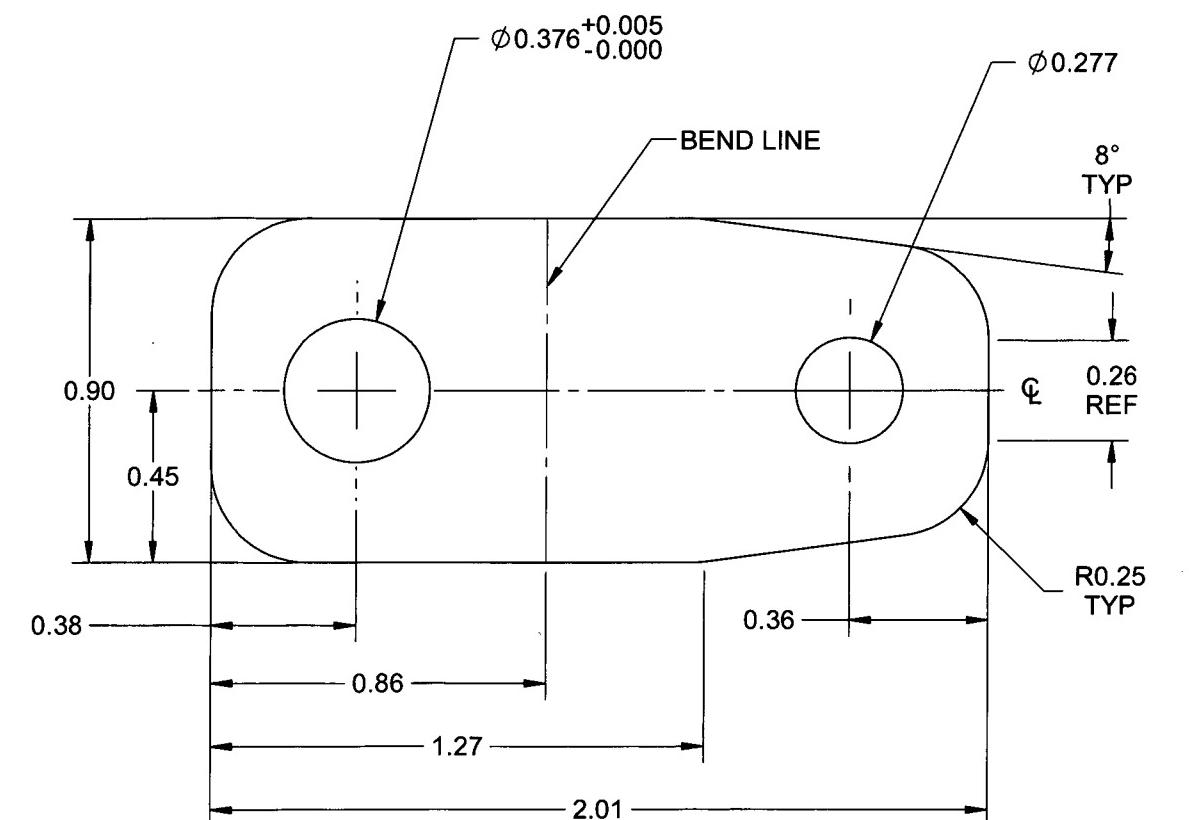
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**D5394-3 BRACKET
(MAKE FROM D5394-3F)**



D5394-3F FLAT PATTERN

NOTES:

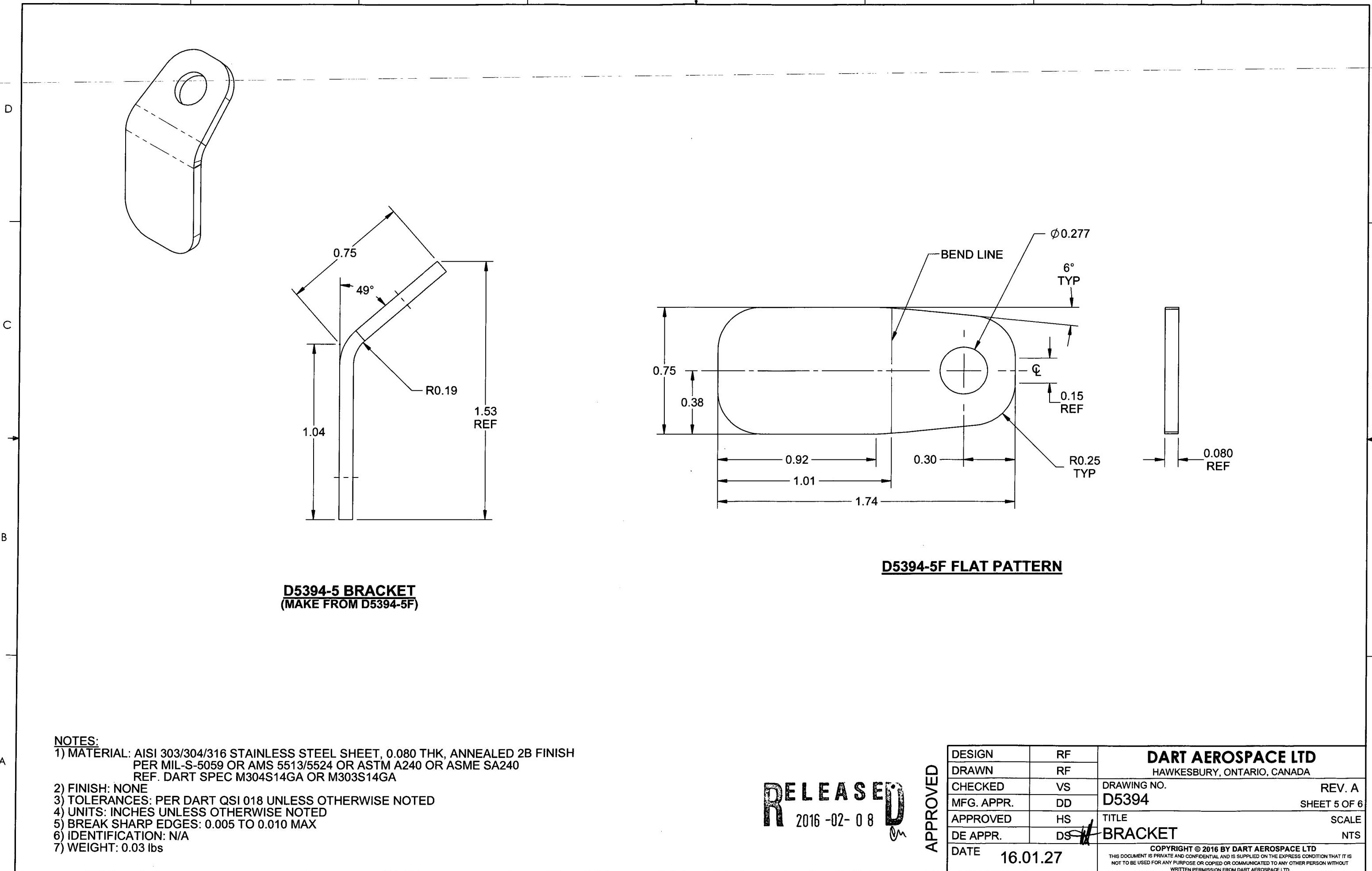
- 1) MATERIAL: AISI 303/304/316 STAINLESS STEEL SHEET, 0.125 THK, ANNEALED 2B FINISH PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF. DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

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2016-02-08

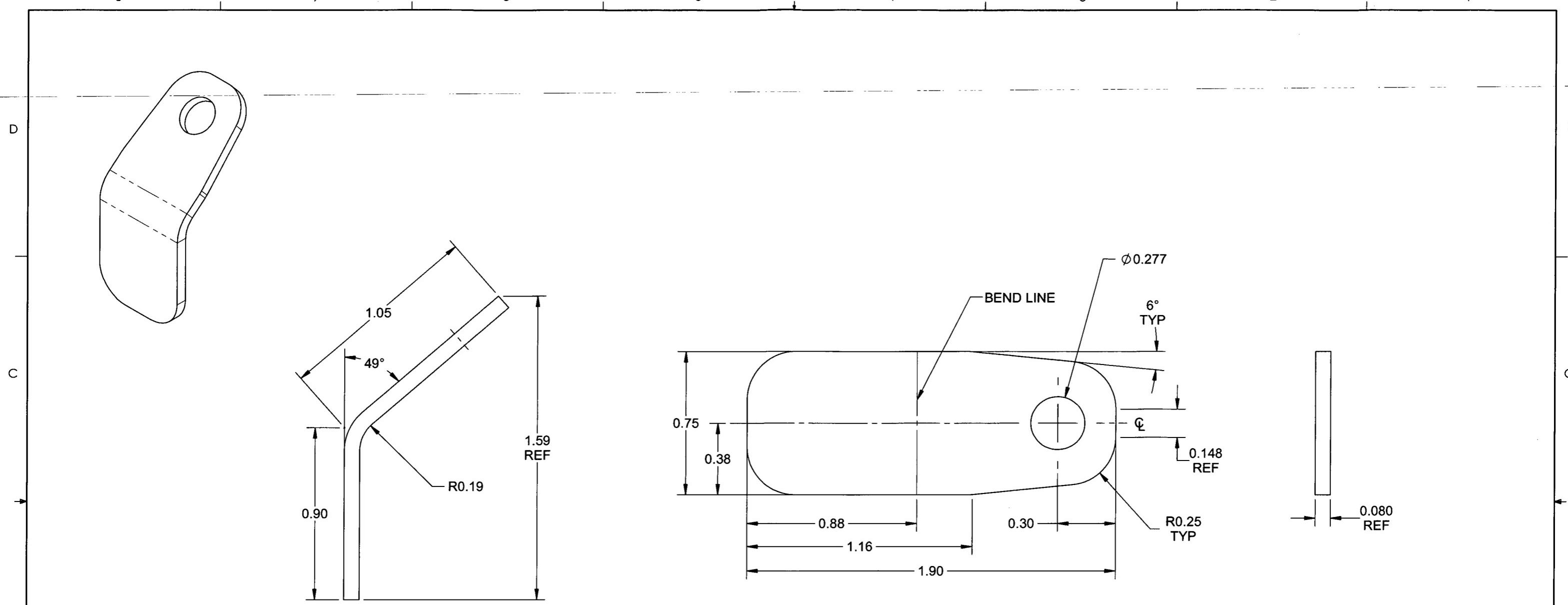
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MFG. APPR.	DD	D5394
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8 7 6 5 4 3 2 1



D5394-7F FLAT PATTERN

**D5394-7 BRACKET
(MAKE FROM D5394-7F)**

NOTES:

- 1) MATERIAL: AISI 303/304/316 STAINLESS STEEL SHEET, 0.080 THK, ANNEALED 2B FINISH PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF. DART SPEC M304S14GA OR M303S14GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

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2016-02-08

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DRAWN	RF	
CHECKED	VS	DRAWING NO.
MFG. APPR.	DD	REV. A
APPROVED	HS	D5394
DE APPR.	DS	SHEET 6 OF 6
		TITLE
		SCALE
		NTS
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